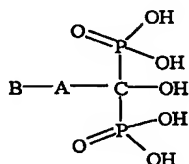


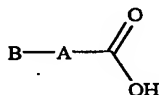
## CLAIMS

1. A process for preparation of bisphosphonic acid, a compound of formula 1 or a salt thereof,



Formula 1

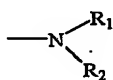
comprising reacting a carboxylic acid compound of formula 2 or a salt thereof



Formula 2

wherein,

A is a straight chain alkyl, a branched alkyl or a cyclic alkyl chain with up to 10 carbon atoms, which can optionally contain hetero atoms in between and, B is alkyl, aralkyl, aromatic or heteroaromatic group, which can be optionally substituted;



or

wherein,  $\text{R}_1$  and  $\text{R}_2$  may be selected from hydrogen or straight chain, branched or cyclic lower alkyl,

with phosphorous acid and a phosphorous chloride selected from  $\text{PCl}_3$ ,  $\text{PCl}_5$  and  $\text{POCl}_3$ , in sulfolane.

2. The process as claimed in claim 1, wherein the carboxylic acid is 4-aminobutyric acid and the bisphosphonic acid is alendronic acid.

3. The process as claimed in claim 1, wherein the carboxylic acid is 3-aminopropionic acid and the bisphosphonic acid is pamidronic acid.
4. The process as claimed in claim 1, wherein the carboxylic acid is 3-pyridylacetic acid  
5 and the bisphosphonic acid is risedronic acid.
5. The process as claimed in claim 1, wherein the carboxylic acid is 1-imidazolylacetic acid and the bisphosphonic acid is zoledronic acid.
- 10 6. The process as claimed in claim 1, wherein the carboxylic acid is N-(n-pentyl)-N-methyl-3-aminopropionic acid and the bisphosphonic acid is ibandronic acid.
7. The process as claimed in claim 1, wherein the carboxylic acid is 2-(imidazo[1,2-a]pyridin-2-yl)ethanoic acid and the bisphosphonic acid is minodronic acid.  
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8. The process as claimed in claim 1, wherein the carboxylic acid is 6-aminohexanoic acid and the bisphosphonic acid is neridronic acid.
9. The process as claimed in claim 1, wherein the carboxylic acid is 3-  
20 (dimethylamino)propionic acid and the bisphosphonic acid is olpadronic acid.